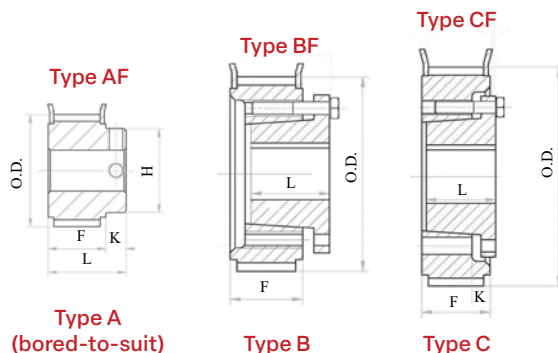


5M HTD TIMING PULLEY DIMENSIONS

The Timing Pulleys listed below are all stock sizes.
The figure following the type sketch letter in the "Type" column indicates the construction: (1-Solid, 2-Web, 3-Spoked), and the letter F indicates the sprocket has flanges.

For 5M HTD Timing Belts.
See page 129.
Order QD bushings separately
Stock Bushings Located
on Pages 84-85.



For belts 25MM wide * 5MM Pitch * Face Width (F) = 1 1/4"												
Part No.	No. of Teeth	Pitch Dia.	O.D.		Bore	Type	Dimensions			Max. Bore No Keyway	Max. Bore Std. Keyway	Wt.
			Pulley	Flange			L	H	K			
P32-5M-25-PB	32	2.01	1.96	2.17	MPB	A1F	2.03	1.50	0.75	1 1/8	1	0.97
P34-5M-25-PB	34	2.13	2.09	2.24	MPB	A1F	2.03	1.50	0.75	1 1/8	1	1.09
P36-5M-25-PB	36	2.26	2.21	2.40	MPB	A1F	2.03	1.50	0.75	1 1/8	1	1.22
*P38-5M-25-JA	38	2.38	2.34	2.60	JA	B1F	1.00	-	-	1 1/4	1 3/16	0.90
*P40-5M-25-JA	40	2.51	2.46	2.70	JA	B1F	1.00	-	-	1 1/4	1 3/16	1.00
*P44-5M-25-JA	44	2.76	2.71	2.91	JA	B1F	1.00	-	-	1 1/4	1 3/16	1.18
+P48-5M-25-JA	48	3.01	2.97	3.27	JA	C1F	1.00	-	0.72	1 1/4	1 3/16	1.31
P52-5M-25-JA	52	3.26	3.21	3.43	JA	C1F	1.00	-	0.72	1 1/4	1 3/16	1.51
P56-5M-25-SH	56	3.51	3.47	3.74	SH	C1F	1.31	-	0.47	1 11/16	1 5/8	1.70
P60-5M-25-SH	60	3.76	3.72	4.02	SH	C1F	1.31	-	0.47	1 11/16	1 5/8	1.96
P64-5M-25-SH	64	4.01	3.97	4.25	SH	C1F	1.31	-	0.47	1 11/16	1 5/8	2.24
P68-5M-25-SDS	68	4.26	4.22	4.45	SDS	C1F	1.31	-	0.53	2	1 15/16	2.30
P72-5M-25-SDS	72	4.51	4.47	4.69	SDS	C1F	1.31	-	0.53	2	1 15/16	2.59
P80-5M-25-SDS	80	5.01	4.97	-	SDS	C1	1.31	-	0.53	2	1 15/16	3.21
P90-5M-25-SDS	90	5.64	5.59	-	SDS	C1	1.31	-	0.53	2	1 15/16	3.77
P112-5M-25-SDS	112	7.02	6.97	-	SDS	C1	1.31	-	0.53	2	1 15/16	5.59

* = Can only be mounted from one direction

+ = Includes cap screws to be used in place of the ones that come with the bushing

PB pulleys have no keyway and no set screw. Rebore available upon request.