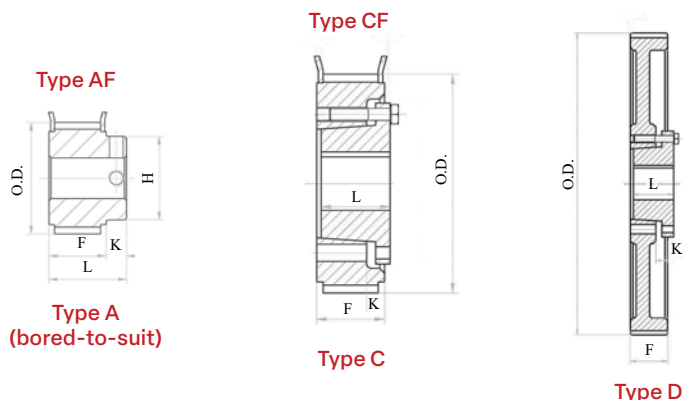


8M HTD TIMING PULLEY DIMENSIONS

The Timing Pulleys listed below are all stock sizes.
The figure following the type sketch letter in the "Type" column indicates the construction: (1-Solid, 2-Web, 3-Spoked), and the letter F indicates the sprocket has flanges.

For 8M HTD Timing Belts.
See page 130.
Order QD bushings separately
Stock Bushings Located
on Pages 84-85.



For belts 50MM wide * 8MM Pitch * Face Width (F) = 2 3/8"												
Part No.	No. of Teeth	Pitch Dia.	O.D.		Bore	Type	Dimensions			Max. Bore No Keyway	Max. Bore Std. Keyway	Wt.
			Pulley	Flange			L	H	K			
P28-8M-50-PB	28	2.81	2.76	3.15	MPB	A1F	3.11	1.97	0.75	1 11/16	1 3/8	3.16
P30-8M-50-PB	30	3.01	2.96	3.35	MPB	A1F	3.11	2.17	0.75	1 7/8	1 1/2	3.53
P32-8M-50-PB	32	3.21	3.15	3.54	MPB	A1F	3.11	2.36	0.75	2 1/16	1 5/8	3.92
*P34-8M-50-SH	34	3.41	3.35	3.86	SH	C1F	1.31	-	0.50	1 11/16	1 5/8	2.86
*P36-8M-50-SH	36	3.61	3.56	3.94	SH	C1F	1.31	-	0.50	1 11/16	1 5/8	3.53
+P38-8M-50-SH	38	3.81	3.76	4.09	SH	C1F	1.31	-	0.50	1 11/16	1 5/8	3.26
+P40-8M-50-SH	40	4.01	3.96	4.33	SH	C1F	1.31	-	0.50	1 11/16	1 5/8	3.55
P44-8M-50-SD	44	4.41	4.36	4.69	SD	C1F	1.81	-	0.56	2	1 15/16	4.54
P48-8M-50-SD	48	4.81	4.76	5.16	SD	C1F	1.81	-	0.56	2	1 15/16	5.36
P56-8M-50-SK	56	5.61	5.56	5.98	SK	C1F	1.94	-	0.56	2 5/8	2 1/2	6.72
P64-8M-50-SK	64	6.42	6.36	6.89	SK	C1F	1.94	-	0.56	2 5/8	2 1/2	8.74
P72-8M-50-SK	72	7.22	7.17	7.56	SK	C1F	1.94	-	0.56	2 5/8	2 1/2	10.98
P80-8M-50-SF	80	8.02	7.97	8.39	SF	C1F	2.06	-	0.56	2 15/16	2 7/8	13.72
P90-8M-50-SF	90	9.02	8.97	-	SF	D1	2.06	-	0.56	2 15/16	2 7/8	15.64
P112-8M-50-SF	112	11.23	11.17	-	SF	D2	2.06	-	0.75	2 15/16	2 7/8	21.64

* = Can only be mounted from one direction

+ = Includes cap screws to be used in place of the ones that come with the bushing

PB pulleys have no keyway and no set screw. Rebore available upon request.