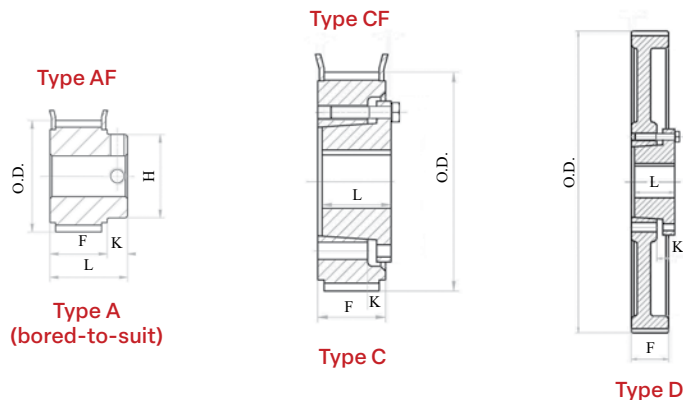


8M HTD TIMING PULLEY DIMENSIONS

The Timing Pulleys listed below are all stock sizes.
The figure following the type sketch letter in the "Type" column indicates the construction: (1-Solid, 2-Web, 3-Spoked), and the letter F indicates the sprocket has flanges.

**For 8M HTD Timing Belts.
See page 130.
Order QD bushings separately
Stock Bushings Located
on Pages 84-85.**



For belts 85MM wide * 8MM Pitch * Face Width (F) = 3 3/4"												
Part No.	No. of Teeth	Pitch Dia.	O.D.		Bore	Type	Dimensions			Max. Bore No Keyway	Max. Bore Std. Keyway	Wt.
			Pulley	Flange			L	H	K			
P34-8M-85-PB	34	3.41	3.35	3.86	MPB	A1F	4.49	2.76	0.75	2 1/2	2	6.56
+*P36-8M-85-SH	36	3.61	3.56	3.94	SH	C1F	1.31	-	1.47	1 11/16	1 5/8	4.68
+P38-8M-85-SH	38	3.81	3.76	4.09	SH	C1F	1.31	-	1.47	1 11/16	1 5/8	5.09
+P40-8M-85-SD	40	4.01	3.96	4.33	SD	C1F	1.81	-	1.24	2	1 15/16	5.51
+P44-8M-85-SD	44	4.41	4.36	4.69	SD	C1F	1.81	-	1.24	2	1 15/16	6.48
P48-8M-85-SD	48	4.81	4.76	5.16	SD	C1F	1.81	-	1.24	2	1 15/16	7.51
P56-8M-85-SK	56	5.61	5.56	5.98	SK	C1F	1.94	-	1.24	2 5/8	2 1/2	9.29
P64-8M-85-SK	64	6.42	6.36	6.89	SK	C1F	1.94	-	1.24	2 5/8	2 1/2	11.44
P72-8M-85-SF	72	7.22	7.17	7.56	SF	C1F	2.06	-	1.24	2 15/16	2 7/8	14.16
P80-8M-85-SF	80	8.02	7.97	8.39	SF	C1F	2.06	-	1.24	2 15/16	2 7/8	18.15
P90-8M-85-SF	90	9.02	8.97	-	SF	D1	2.06	-	1.24	2 15/16	2 7/8	23.35
P112-8M-85-SF	112	11.23	11.17	-	SF	D2	2.06	-	1.24	2 15/16	2 7/8	36.95

* = Can only be mounted from one direction

+ = Includes cap screws to be used in place of the ones that come with the bushing

PB pulleys have no keyway and no set screw. Rebore available upon request.